



Decotone Surfaces

Specification Information

Decotone Decorative Laminate

Phenolic Backed Decorative Laminates

January 2009

Decotone Decorative Laminate

1. Product Identification

Decotone Decorative Laminate - Phenolic Backed Decorative Laminate.

2. Manufacturing and Marketing:

Decotone Surfaces

544 South Avenue
Garwood, NJ 07027
Ph: (908) 301-0600
Fax: (908) 301-0601

Decotone Surfaces markets its products throughout US, Mexico and Canada. Decotone Decorative Laminates are manufactured at one of our state of the art, international manufacturing facilities exclusively for Decotone Surfaces and our distribution partners.

3. General Description: *Decotone Decorative Laminates* are composed of a layer of Melamine impregnated decorative paper bonded to layers of phenolic impregnated Kraft paper. The backside of the laminate is sanded to ensure uniform bonding and consistent thickness.

- **Sheet sizes:** 4' x 8', 4' x 10', 5' x 8', 5' x 10' & 5'x12'.
- **Availability:** All **Decotone Decorative Laminates shown** on our sample chain are stocked in New Jersey.
- **Thickness Available:** .8mm (.032") thick (Post Forming Grade) up to 1.2mm (.048")
- **Basic uses:** *Decotone Decorative Laminates* are recommended for interior vertical and horizontal decorative applications. Possible uses are cabinet doors, store fixtures, exhibit manufacturing, office furniture, kitchens counters tops, columns, and slat wall.
- **Not recommended for:** Areas exposed to high temperatures, or exterior use.

4. Installation: *Decotone Decorative Laminate* can be bonded to the following substrate material. Plywood, MDF Board, HDF Board, Particle Board. Material should be installed in

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conformance with basic techniques outlined by NEMA LD-3 for high pressure laminate; or as recommended by your adhesive manufacture.

5. Post-forming Grade: *Decotone Decorative Laminates* are available in 0.8mm (.032") post-forming grade for vertical & furniture applications, and 1.0mm (.039") post-forming grade for countertop applications.

6. Balancing: We recommend that all *Decotone Decorative Laminates* adhered to a substrate should be balanced with an equally thick Phenolic backer to help ensure a proper balance to keep finished boards flat.

7. Care and Maintenance: *Decorative Laminates* should be cleaned with a particle free, clean, non-abrasive, damp cloth. Mild soap and water or mild liquid detergent can be used. **Do not use:** Solvents, abrasive cleaners, steel wool, powder soap, harsh chemicals, acids or alkaline cleaners. These products may cause scratching and/or surface discoloration.

8. Material Warranty: Decotone LTD warrants that its products are reasonably free of defects, when properly used in accordance to the standards set forth by NEMA LD-3. This warranty is valid for a period of one year from purchase date and is limited to the value of the material purchased. This warranty is extended to the original buyer, and shall not be transferable to any person or entity. Melatone does not assume liabilities arising from the sale, installation, furnishing or repair of finished goods. This warranty excludes damages resulting from accidents, abuse, lack of care, or improper use.