



# Decotone Surfaces

*Specification Information*

**Melatone Fiber & Botanic Collection**

*Phenolic Backed Fiber Laminates*

January 2009

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## Melatone Fiber & Botanic Collection

### **1. Product Identification**

Melatone Fiber & Botanic Laminates - *Phenolic Backed Fiber Laminates*.

### **2. Manufacturing and Marketing:**

Melatone Fiber & Botanic Laminates are marketed by:

#### **Decotone Surfaces**

544 South Avenue

Garwood, NJ 07027

Phone: (908) 301-0600

Fax: (908) 301-0601

Decotone Surfaces markets its products throughout the US, Mexico and Canada. Decotone Surfaces Fiber & Botanic Laminates are manufactured by Melatone Ltd, in Incheon, Korea exclusively for Decotone Surfaces and our distribution partners.

**3. Description:** Melatone Fiber & Botanic Laminates are composed of a layer of Melamine impregnated pressed fiber decorative paper, bonded together with layers of phenolic impregnated Kraft paper. The backside of the laminate is sanded to ensure uniform bonding and consistent thickness.

**Composition:** Melatone Fiber & Botanic Laminates are made with Natural Fibers.

Examples are as follows: BA= Banana Chips; SE = Sesame Bark; SI= Sisal Chips (Central American Agave Sisalana Plant Leaves)

**Sheet sizes:** 4' x 8' - All Melatone Fiber and Botanic Laminates are available in size 4 x 8. Sheets are normally produced to size 48.5" x 96.5".

**Thicknesses Available:** .032" (0.8mm) Vertical Grade.

**Basic uses:** Melatone Fiber and Botanic Laminates are recommended for interior vertical decorative applications. Possible uses are cabinet doors, store fixtures, exhibit manufacturing, furniture, POP displays, columns, and slat wall.

**Not recommended for:** Exterior use.

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**4. Installation:** Melatone Fiber and Botanic Laminates can be bonded to the following substrate material. Plywood, MDF Board, HDF Board, Particle Board. Material should be installed in conformance with basic techniques outlined by NEMA LD-3 for high pressure laminate, or as recommended by your adhesive manufacture.

**Balancing:** We recommend that all Decotone and Melatone Laminates that are adhered to a substrate, be balanced with an equally thick phenolic backer to help ensure a proper balance to keep finished boards flat.

**5. Care and Maintenance:** Melatone Fiber and Botanic Laminates should be cleaned with a particle free, clean, non-abrasive, damp cloth. Mild soap and water or mild liquid detergent can be used. **Do not use:** Solvents, abrasive cleaners, steel wool, powder soap, harsh chemicals, acids or alkaline cleaners. These products may cause scratching and/or surface discoloration.

**6. Lead time:** From local stock the lead time for shipping is 3 to 5 business days. For special order items or items not stocked in the US, the lead time is approximately 3 weeks from the time an order is placed.