



Decotone Surfaces

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Melatone Pre-Finished Wood Veneer

Specification information January 2009

1. Product Identification

Melatone Pre-Finished Wood Veneer
Phenolic Backed

2. Manufacturing and Marketing:

Melatone Wood Veneer is marketed and distributed by:

Decotone Surfaces

544 South Ave.
Garwood, NJ 07027
Ph: 908-301-0600
Fax: 908-301-0601

Decotone Surfaces markets its products throughout US, Mexico and Canada. Decotone Surfaces Pre-Finished Wood Veneer is manufactured by Melatone Ltd, Incheon, Korea exclusively for Decotone Surfaces and our distribution partners.

3. Description: Melatone Wood Veneers are composed of a layer of sliced Natural Wood Veneer, or a layer of Reconstituted Composite Veneer, backed with phenolic impregnated kraft paper. The backside of the phenolic backed Veneer is sanded to ensure uniform bonding and consistent thickness.

- **Sheet sizes:** 4' x 8' - All Melatone Wood Veneers are available in size 4' x 8'.
- **Finish** –Melatone Wood Veneer is produced Pre-finished in a Super Matt (SM) or NW finish keeping the true wood appearance, and offering an extremely durable Melamine finish. The Melatone SM finish has 2.5 times the surface wear resistance over the standards decorative laminates.
- Unfinished paper backed Wood Veneers are available upon request.
- **Thickness' Available:** Phenolic backed Wood Veneer is available in 0.8mm -1.0mm. thickness. Check for stocked sizes and availability.
- **Basic uses:** Melatone Wood Veneers are recommended for interior vertical or horizontal decorative applications. Possible uses are table tops, walls, cabinet doors, store fixture displays, exhibit manufacturing, wood furniture, POP displays, and columns.

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- **Not recommended for:** Exterior use.

4. Installation: Melatone Wood Veneers can be bonded to the following substrate material. Plywood, MDF Board, HDF Board, Particle Board. Material should be installed in conformance with basic techniques outlined by NEMA LD-3 for high pressure laminate; or as recommended by your adhesive manufacture. **Balancing:** All Melatone Wood Veneers adhered to a substrate should be balanced with an equally thick phenolic backer to help ensure a proper balance to keep finished boards flat.

5. Care and Maintenance: Melatone Pre-Finished Wood Veneers should only be treated with products safe for laminate use.

6. Lead time: From local stock the lead time for shipping is 3 to 5 business days. Special order lead time is approximately 4 weeks from the time an order is placed.